

ENM Enamel

Single component solvent-based alkyd coating for metal surfaces

Product Description

ENM Enamel is a high gloss alkyd finish coating, possessing excellent colour stability and gloss retention for interior and exterior applications. Ideal for outside hull, exterior application. Engineered for application over alkyd primers. ENM offers long-lasting performance and anticorrosion protection. Optimized rheology makes it easy to apply on vertical surfaces, even in presence of high moisture levels. Excellent adhesion to most conventional top-coatings. White color option is an excellent cool paint for thermal insulation, through heat (Infra-Red) reflection.

Recommended Use

As a finish coat for boottop, topside, deck and deck equipment. A quick drying, hard, water-resistant coating. Can be applied over intact existing conventional systems and over suitable primers. Good adhesion properties in wet and dry exposure conditions.

Technical Specifications

Type	▶	Alkyd Modified
Color	▶	Color Card
Components	▶	Single Component
Density (EN ISO 2811-1)	▶	1,1 ± 0,5
Thinner/Thinner	▶	NanoPhos Thinner B
VOC (Volatile Organic Compounds)	▶	<380 gr/L ¹
Solids (% vol)	▶	50±3
Touch Dry Time	▶	1h @ 20°C
Dry Through Time	▶	2h @ 20°C
Min. Recoat Interval	▶	7h @ 20°C
Full Curing Time	▶	24h @ 20°C
Water Resistance	▶	Excellent
Abrasion Resistance	▶	Excellent

(*) Dry-to-recoat time is prolonged under low temperature and high humidity

Surface Preparation

Compatible Coats: All surfaces should be clean, dry and free from oil, grease and other foreign matters or contamination. Preparation according to ISO 8502-3:1992 Test for the assessment of surface cleanliness.




NanoPhos S.A.

PO Box 519, Sci. & Tech. Park of Lavrio, 1st Km. Lavrio - Athens Ave., 19500 Lavrio, Greece
T. (+30) 22920 69312 | F. (+30) 22920 69303 | E. info@nanophos.com | W. www.NanoPhos.com

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Application Instructions

Conventional Spraying 	Paint pressure pot with power agitator, double air regulators, moisture trap, 1/2" ID fluid hose, 5/16" ID air hose, DeVilbiss 510 gun, "E" tip and needle, 74 or 78 air cap.
Airless spray 	Minimum pump: 30:1, Nozzle: 13-19
Brush 	Recommended application method only for stripe coating or small narrow areas.

Mixing:

Mix the entire contents of the base with the hardener. If you're using a separate mixing bucket, mix carefully ensuring that all contents of the base and hardener containers are poured. Mix using an electric mixer on low speed for about two minutes or until the two ingredients are completely combined. Application with a vacuum sprayer is recommended.

This product is intended for professional use only. Applicators and operators must be trained, experienced and have the ability and equipment to mix / mix and apply coatings correctly and in accordance with NanoPhos technical documentation. Applicators and operators must use appropriate personal protective equipment when using this product. This guideline is given based on current knowledge of the product. To be used in well-ventilated conditions.

Coverage

FILM THICKNESS PER COAT

	Minimum	Maximum	Recommended
Dry Film Thickness (µm):	50	100	70
Wet Film Thickness (µm):	100	200	140
Spreading Rate (m ² /L):	10	5	7

Substrate temperature should be minimum 5°C and at least 3°C above air dew point. Good ventilation is required to ensure proper drying.

Additional Information

Paint System

Please contact NanoPhos Marine for more information.

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Storage

Store in the original closed packaging, in a well-ventilated area, at a temperature of 5°C to 35°C, away from sunlight and frost.

Health and Safety

Read the product label before use. The Safety Data Sheet is available on www.NanoPhos.com or on request by contacting NanoPhos by email: info@NanoPhos.com or by phone: 2292069312.

Available Packaging

- Metal canisters: 1L, 5L & 20L

- **Notes & Precautions:** Adverse weather conditions during or after the product application may affect the properties of the coating. Storage of closed containers, in controlled dry and enclosed space, away from sources of ignition and temperatures from 5°C to 35°C, for up to 18 months. The Technical Data should be read in conjunction with the Safety Data Sheets. The current edition of this technical data sheet automatically cancels any previous one concerning the same product. For more information, please contact NanoPhos: info@NanoPhos.com
- The technical data sheets and the recommendations for using NanoPhos products are based on our scientific knowledge, laboratory studies, and long-term experience. Therefore, the information provided must be considered indicative and subject to constant review in relation to the circumstances and each practical application. Furthermore, the product's suitability should be examined in each case for each specific use. The end-user bears complete & exclusive responsibility for any side effects that may arise from the incorrect use of the product.

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