Ν	IANOPHOS S.A.	Revision nr. 3 Dated 04/12/2019
Ľ	lelix Pro (Part A)	Printed on 04/12/2019
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		Replaced revision:2 (Dated: 07/06/2019)
	Safaty Data Shaat	
	Safety Data Sheet	
SECTION 1. Identification of th	e substance/mixture and of the compa	any/undertaking
1.1. Product identifier		
Code: Product name	NanoPhos_GA_22032019-001 Helix Pro (Part A)	
Floduct hame	neilt FIO (Fait A)	
1.2. Relevant identified uses of the substa Intended use Silicon epoxy	nce or mixture and uses advised against / propeller coating (Part A) - Transparent	
1.3. Details of the supplier of the safety da	ta sheet	
Name	NANOPHOS S.A.	
Full address District and Country	Technological & Cultural Park 19 500 Lavrio (Greece)	
	Greece	
	Tel. +30 22920 69312	
	Fax +30 22920 69303	
e-mail address of the competent person		
responsible for the Safety Data Sheet Product distribution by:	iarabatz@NanoPhos.com Ioannis Arabatzis	
1.4. Emergency telephone number For urgent inquiries refer to	+30 22920 69312	
SECTION 2. Hazards identificat	lion	

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2015/830. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:		
Flammable liquid, category 3	H226	Flammable liquid and vapour.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:

Hazard statements: H226 Fi H317 M Precautionary statements: P210 Ka P280 W P370+P378 In P261 Av P333+P313 If P362+P364 Ta Contains: 4, .3. Other hazards On the basis of available data, the	/arning /ammable liquid and vapou /ay cause an allergic skin r /eep away from heat, hot si /ear protective gloves or pi o case of fire: use dry powo void breathing dust / fume skin irritation or rash occu ake off contaminated cloth 4' Isopropylidenedicyclohe	reaction. urfaces, sparks, open flames and other ignition s rotective clothing and eye protection or face prot der or Carbon Dioxide (CO ₂) fire extinguisher to e / gas / mist / vapours / spray. rs: Get medical advice / attention. ing and wash it before reuse. exanol, oligometric reaction products with 1-chlor	ection. extinguish. ro-2,3-epoxypropane
Azard statements: H226 Fi H317 M ecautionary statements: P210 Ka P280 W P370+P378 In P261 Av P333+P313 If P362+P364 Ta Contains: 4, 3. Other hazards h the basis of available data, th	/arning /ammable liquid and vapou /ay cause an allergic skin r /eep away from heat, hot si /ear protective gloves or pi o case of fire: use dry powo void breathing dust / fume skin irritation or rash occu ake off contaminated cloth 4' Isopropylidenedicyclohe	Jr. reaction. urfaces, sparks, open flames and other ignition s rotective clothing and eye protection or face prot der or Carbon Dioxide (CO ₂) fire extinguisher to e / gas / mist / vapours / spray. rs: Get medical advice / attention. ing and wash it before reuse. exanol, oligometric reaction products with 1-chlor	ources. No smoking. ection. extinguish.
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.3. Other hazards On the basis of available data, th			
n the basis of available data, t	he product does not conta		
n the basis of available data, t	he product does not conta		
3.2. Mixtures	sition/information	on ingredients	
Identification	x = Conc. %	Classification 1272/2008 (CLP)	
4,4' Isopropylidenedicyclohexar oligometric reaction produc 1-chloro-2,3-epoxypropane CAS 30583-72-3 EC 500-070-7 INDEX - Reg. no. 01-2119959495-22	ts with 10 < x < 25	Skin Sens. 1 H317, Aquatic Chronic 3 H412	
N-BUTYL ACETATE CAS 123-86-4 EC 204-658-1 INDEX 607-025-00-1	5 < x < 10	Flam. Liq. 3 H226, STOT SE 3 H336, EUH0	66

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METHANOL

CAS 67-56-1	0 < x < 3	Flam. Liq. 2 H225, Acute Tox. 3 H301, Acute Tox. 3 H311, Acute Tox. 3 H331, STOT SE 1 H370
EC 200-659-6		
INDEX 603-001-00-X		
1-METHOXY-2-PROPANOL		
CAS 107-98-2	0 < x < 5	Flam. Liq. 3 H226, STOT SE 3 H336
EC 203-539-1		
INDEX 603-064-00-3		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. If problem persists, seek medical advice.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention immediately. Wash contaminated clothing before using it again.

INHALATION: Remove to open air. If the subject stops breathing, administer artificial respiration. Get medical advice/attention immediately. INGESTION: Get medical advice/attention immediately. Do not induce vomiting. Do not administer anything not explicitly authorised by a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak. UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations. SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

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Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Use explosion-proof equipment. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Vapours may catch fire and an explosion may occur; vapour accumulation is therefore to be avoided by leaving windows and doors open and ensuring good cross ventilation. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. When performing transfer operations involving large containers, connect to an earthing system and wear antistatic footwear. Vigorous stirring and flow through the tubes and equipment may cause the formation and accumulation of electrostatic charges. In order to avoid the risk of fires and explosions, never use compressed air when handling. Open containers with caution as they may be pressurised. Do not eat, drink or smoke during use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Store in a well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

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SECTION 8. Exposure controls/personal protection

8.1. Control parameters

FRA	France	JORF n°0109 du 10 mai 2012 page 8773 texte n° 102
GBR	United Kingdom	EH40/2005 Workplace exposure limits
GRC	Ελλάδα	ΕΦΗΜΕΡΙΣ ΤΗΣ ΚΥΒΕΡΝΗΣΕΩΣ -ΤΕΥΧΟΣ ΠΡΩΤΟ Αρ. Φύλλου 19 - 9 Φεβρουαρίου 2012
EU	OEL EU	Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive
		2004/37/EC; Directive 2000/39/EC; Directive 91/322/EEC.
	TLV-ACGIH	ACGIH 2018

N-BUTYL ACETATE						
Threshold Limit Valu	ue					
Туре	Country	TWA/8h		STEL/15min		
		mg/m3	ppm	mg/m3	ppm	
VLEP	FRA	710	150	940	200	
WEL	GBR	724	150	966	200	
TLV	GRC	710	150	950	200	
TLV-ACGIH			50		150	

METHANOL							
Threshold Limit Valu	ue						
Туре	Country	TWA/8h		STEL/15min			
		mg/m3	ppm	mg/m3	ppm		
VLEP	FRA	260	200	1300	1000	SKIN	
WEL	GBR	266	200	333	250	SKIN	
TLV	GRC	260	200	325	250		
OEL	EU	260	200			SKIN	
TLV-ACGIH		262	200	328	250		

1-METHOXY-2-PROPANOL

Threshold Limit Valu	ue						
Туре	Country	TWA/8h		STEL/15min			
		mg/m3	ppm	mg/m3	ppm		
VLEP	FRA	188	50	375	10	SKIN	
WEL	GBR	375	100	560	150	SKIN	
TLV	GRC	360	100	1080	300		
OEL	EU	375	100	568	150	SKIN	
TLV-ACGIH		184	50	368	100		

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

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8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice. Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear opencircuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid	
Colour	transparent	
Odour	typical of solvent	
Odour threshold	Not available	
рН	Not available	
Melting point / freezing point	Not available	
Initial boiling point	Not available	
Boiling range	Not available	
Flash point	23 < T < 60 °C	
Evaporation rate	Not available	

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Flammability (solid, gas)	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	Not available
Solubility	Not available
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	110 sec
Explosive properties	Not available
Oxidising properties	Not available

9.2. Other information

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

N-BUTYL ACETATE

Decomposes on contact with: water.

1-METHOXY-2-PROPANOL

Dissolves various plastic materials. Stable in normal conditions of use and storage.

Absorbs and disolves in water and in organic solvents. With air it may slowly form explosive peroxides.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

N-BUTYL ACETATE

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Risk of explosion on contact with: strong oxidising agents. May react dangerously with: alkaline hydroxides, potassium tert-butoxide. Forms explosive mixtures with: air.

1-METHOXY-2-PROPANOL

May react dangerously with: strong oxidising agents, strong acids.

10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

N-BUTYL ACETATE

Avoid exposure to: moisture, sources of heat, naked flames.

1-METHOXY-2-PROPANOL

Avoid exposure to: air.

10.5. Incompatible materials

N-BUTYL ACETATE

Incompatible with: water, nitrates, strong oxidants, acids, alkalis, zinc.

1-METHOXY-2-PROPANOL

Incompatible with: oxidising substances, strong acids, alkaline metals.

10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

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Information on likely routes of exposure

N-BUTYL ACETATE

WORKERS: inhalation; contact with the skin.

METHANOL

WORKERS: inhalation; contact with the skin. POPULATION: ingestion of contaminated food or water; contact with the skin of products containing the substance.

1-METHOXY-2-PROPANOL

WORKERS: inhalation; contact with the skin. POPULATION: ingestion of contaminated food or water; inhalation of ambient air; contact with the skin of products containing the substance.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

N-BUTYL ACETATE

In humans, the substance's vapours cause irritation of the eyes and nose. In the event of repeated exposure, skin irritation, dermatitis (dryness and cracking of the skin) and keratitis appear.

METHANOL

The minimum lethal dose for humans by ingestion is considered to be in the range from 300 to 1000 mg/kg. Ingestion of 4-10 ml of the substance may cause permanent blindness in adult humans (IPCS).

1-METHOXY-2-PROPANOL

The main route of entry is the skin, whereas the respiratory route is less important due to the low vapour pressure of the product. Above 100 ppm causes irritation of the eye, nose and oropharynx mucous membranes. At 1000 ppm, disturbance of equilibrium and severe eye irritation can be noticed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and eye irritation with direct contact. No chronic effects on humans have been reported.

Interactive effects

N-BUTYL ACETATE

A case of acute intoxication been reported involving a 33 year old worker while cleaning a tank with a preparation containing xylenes, butyl acetate and ethylene glycol acetate. The person had irritation of the conjunctiva and upper respiratory tract, drowsiness and motor coordination disorders, which disappeared within 5 hours. The symptoms are attributed to poisoning by mixed xylenes and butyl acetate, with a possible synergistic effect responsible for the neurological effects. Cases of vacuolar keratitis are reported in workers exposed to a mixture of butyl acetate and isobutanol vapours, but with uncertainty concerning the responsibility of a particular solvent (INRC, 2011).

ACUTE TOXICITY

LC50 (Inhalation) of the mixture: > 20 mg/l LD50 (Oral) of the mixture: >2000 mg/kg LD50 (Dermal) of the mixture: >2000 mg/kg

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1-METHOXY-2-PROPANOL

LD50 (Oral) 5300 mg/kg Rat

LD50 (Dermal) 13000 mg/kg Rabbit

LC50 (Inhalation) 54,6 mg/l/4h Rat

N-BUTYL ACETATE

LD50 (Oral) > 6400 mg/kg Rat

LD50 (Dermal) > 5000 mg/kg Rabbit

LC50 (Inhalation) 21,1 mg/l/4h Rat

SKIN CORROSION / IRRITATION

Does not meet the classification criteria for this hazard class

SERIOUS EYE DAMAGE / IRRITATION

Does not meet the classification criteria for this hazard class

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

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SECTION 12. Ecological information

No specific data are available for this product. Handle it according to good working practices. Avoid littering. Do not contaminate soil and waterways. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation. Please take all the proper measures to reduce harmful effects on aquifers.

12.1. Toxicity

Information not available

12.2. Persistence and degradability

METHANOL	
Solubility in water	1000 - 10000 mg/l
Rapidly degradable	
1-METHOXY-2-PROPANOL	4000 40000 "
Solubility in water	1000 - 10000 mg/l
Rapidly degradable	
N-BUTYL ACETATE	
Solubility in water	1000 - 10000 mg/l
12.3. Bioaccumulative potential	
METHANOL	
Partition coefficient: n-octanol/water	-0,77
BCF	0,2
1-METHOXY-2-PROPANOL	
Partition coefficient: n-octanol/water	< 1
N-BUTYL ACETATE	
Partition coefficient: n-octanol/water	2,3
BCF	15,3
12.4. Mobility in soil	
N-BUTYL ACETATE	
Partition coefficient: soil/water	< 3

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

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12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

14.1. UN number

ADR / RID, IMDG, 1123 IATA:

14.2. UN proper shipping name

ADR / RID:	BUTYL ACETATES SOLUTION
IMDG:	BUTYL ACETATES SOLUTION
IATA:	BUTYL ACETATES SOLUTION

14.3. Transport hazard class(es)

ADR / RID:	Class: 3	Label: 3
IMDG:	Class: 3	Label: 3
IATA:	Class: 3	Label: 3

14.4. Packing group

ADR / RID, IMDG, III IATA:

14.5. Environmental hazards

ADR / RID:	NO
IMDG:	NO
IATA:	NO

14.6. Special precautions for user



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ADR / RID:	HIN - Kemler: 30	Limited Quantities: 5	Tunnel restriction code: (D/E)
	Special Provision: -	L	
IMDG:	EMS: F-E, S-D	Limited Quantities: 5	
IATA:	Cargo:	L Maximum quantity: 220 L	Packaging instructions: 366
	Pass.:	L Maximum quantity: 60 L	Packaging instructions: 355
	Special Instructions:	A3	333
Information not relevant SECTION 15. Regu	latory information		
	nvironmental regulations/legislation specific for th	e substance or mixture	
Seveso Category - Directive 2	012/18/EC: P5c		
Restrictions relating to the pro	duct or contained substances pursuant to Annex XVII	to EC Regulation 1907/2006	
Product Point	3 - 40		
Contained substance			

Point

METHANOL

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

69

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

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None

Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 2	Flammable liquid, category 2
Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 3	Acute toxicity, category 3
STOT SE 1	Specific target organ toxicity - single exposure, category 1
Skin Sens. 1	Skin sensitization, category 1
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H331	Toxic if inhaled.
H370	Causes damage to organs.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration

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Replaced revision:2 (Dated: 07/06/2019)

PEL: Predicted exposure level

- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
 WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

- 1. Regulation (EC) 1907/2006 (REACH) of the European Parliament
- 2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
- 3. Regulation (EU) 790/2009 (I Atp. CLP) of the European Parliament
- 4. Regulation (EU) 2015/830 of the European Parliament
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- 11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
- 12. Regulation (EU) 2016/1179 (IX Atp. CLP)
- 13. Regulation (EU) 2017/776 (X Atp. CLP) The Merck Index. 10th Edition

Handling Chemical Safety

- INRS Fiche Toxicologique (toxicological sheet)
- Patty Industrial Hygiene and Toxicology
- N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition
- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals Ministry of Health and ISS (Istituto Superiore di Sanità) Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified: 02 / 03 / 04 / 05 / 08 / 10 / 11 / 12 / 14.

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		Dated 04/12/2019
Hal	ix Pro (Part B)	Printed on 04/12/2019
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		Replaced revision:3 (Dated: 07/06/2019)
	Safety Data Sheet	
SECTION 1. Identification of the	substance/mixture and of the company/u	ndertaking
1.1. Product identifier		
Code:	NanoPhos_GA_17092018-002	
Product name	Helix Pro (Part B)	
INDEX number	612-108-00-0	
EC number CAS number	213-048-4 919-30-2	
	313-30-2	
1.2. Relevant identified uses of the substance	e or mixture and uses advised against	
Intended use Hardener		
1.3. Details of the supplier of the safety data	sheet	
Name	NANOPHOS S.A.	
Full address	Technological & Cultural Park	
District and Country	19 500 Lavrio (Greece)	
	Greece Tel. +30 22920 69312	
	Fax +30 22920 69303	
e-mail address of the competent person	1 ux +50 22520 05505	
responsible for the Safety Data Sheet	iarabatz@NanoPhos.com	
Product distribution by:	Ioannis Arabatzis	
1.4 Emergency telephone number		
1.4. Emergency telephone number For urgent inquiries refer to	+30 22920 69312	
J		

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2015/830. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

	Hazard classification and indication:		
	Acute toxicity, category 4	H302	Harmful if swallowed.
Serious eve damage, category 1 H318 Causes serious eve damage.	Skin corrosion, category 1B	H314	Causes severe skin burns and eye damage.
	Serious eye damage, category 1	H318	Causes serious eye damage.

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

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Hazard pictograms:		
	!	
Signal words:	Danger	
azard statements:		
H302 H314	Harmful if swallowed. Causes severe skin burns and eye damage.	
recautionary statements	:	
P260 P305+P351+P338	Do not breathe dust / fume / gas / mist / vapours / spray. IF IN EYES: Rinse cautiously with water for several minutes. Remove co rinsing.	ontact lenses, if present and easy to do. Continue
P303+P361+P353 P280 P310	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rin Wear protective gloves or protective clothing and eye protection face pro Immediately call a POISON CENTER or a doctor.	nse skin with water [or shower]. otection.
P264	Wash with plenty of water thoroughly after handling.	
Contains:	3-Aminopropyltriethoxysilane	
INDEX	612-108-00-0	
3. Other hazards		
n the basis of available o	data, the product does not contain any PBT or vPvB in percentage greater th	an 0,1%.
SECTION 3. Col	mposition/information on ingredients	
1. Substances		
ontains:		
	Conc. % Classification 1272/2008 (CLP)	

Menuncation		
3-Aminopropyltriethoxysilane		
CAS 919-30-2	100	Acute Tox. 4 H302, Skin Corr. 1B H314, Eye Dam. 1 H318
EC 213-048-4		
INDEX 612-108-00-0		

The full wording of hazard (H) phrases is given in section 16 of the sheet.

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SECTION 4. First aid measures

4.1. Description of first aid measures

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention. INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed

Information not available

4.3. Indication of any immediate medical attention and special treatment needed

Information not available

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray. UNSUITABLE EXTINGUISHING EQUIPMENT None in particular.

5.2. Special hazards arising from the substance or mixture

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Do not breathe combustion products.

5.3. Advice for firefighters

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions

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The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage

7.1. Precautions for safe handling

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Information not available

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice. Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

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EYE PROTECTION

Wear airtight protective goggles (see standard EN 166).

In the presence of risks of exposure to splashes or squirts during work, adequate mouth, nose and eye protection should be used to prevent accidental absorption.

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear opencircuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid
Colour	Various colors, not transparent
Odour	characteristic
Odour threshold	Not available
рН	Not available
Melting point / freezing point	Not available
Initial boiling point	Not available
Boiling range	Not available
Flash point	> 60 °C
Evaporation rate	Not available
Flammability (solid, gas)	Not available
Lower inflammability limit	Not available
Upper inflammability limit	Not available
Lower explosive limit	Not available
Upper explosive limit	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	Not available
Solubility	Not available
Partition coefficient: n-octanol/water	Not available
Auto-ignition temperature	Not available
Decomposition temperature	Not available
Viscosity	Not available
Explosive properties	Not available

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Oxidising properties

Not available

9.2. Other information

Information not available

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials

Information not available

10.6. Hazardous decomposition products

Information not available

SECTION 11. Toxicological information

11.1. Information on toxicological effects

Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

Information not available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Information not available

Interactive effects

Information not available

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Replaced revision:3 (Dated: 07/06/2019)

ACUTE TOXICITY

Acute toxicity, category 4. Harmful if swallowed.

SKIN CORROSION / IRRITATION

Corrosive for the skin

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Does not meet the classification criteria for this hazard class

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

STOT - SINGLE EXPOSURE

Does not meet the classification criteria for this hazard class

STOT - REPEATED EXPOSURE

Does not meet the classification criteria for this hazard class

ASPIRATION HAZARD

Does not meet the classification criteria for this hazard class

SECTION 12. Ecological information

Use this product according to good working practices. Avoid littering. Inform the competent authorities, should the product reach waterways or contaminate soil or vegetation.

12.1. Toxicity

Information not available

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Replaced revision:3 (Dated: 07/06/2019)

12.2. Persistence and degradability

Information not available

12.3. Bioaccumulative potential

Information not available

12.4. Mobility in soil

Information not available

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

14.1. UN number

ADR / RID, IMDG, 2735 IATA:

14.2. UN proper shipping name

ADR / RID:	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3- Aminopropyltriethoxysilane)
IMDG:	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3- Aminopropyltriethoxysilane)
IATA:	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S. (3- Aminopropyltriethoxysilane)

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14.3. Transport hazar	d class(es)			
ADR / RID:	Class: 8	Label: 8	and the second se	
IMDG:	Class: 8	Label: 8	3	
IATA:	Class: 8	Label: 8		
			8	
14.4. Packing group				
ADR / RID, IMDG, IATA:	Ш			
14.5. Environmental h	nazards			
ADR / RID:	NO			
IMDG:	NO			
IATA:	NO			
14.6. Special precauti	ions for user			
ADR / RID:		HIN - Kemler: 80	Limited Quantities: 5 L	Tunnel restriction
		Special Provision: -	L	code: (E)
IMDG:		EMS: F-A, S-B	Limited Quantities: 5 L	
IATA:		Cargo:	L Maximum quantity: 60 L	Packaging instructions: 856
		Pass.:	Maximum quantity: 5 L	Packaging instructions:
			10 1000	852

A3, A803

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Special Instructions:

Seveso Category - Directive 2012/18/EC: None

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

Revision nr. 4 NANOPHOS S.A. Dated 04/12/2019 Printed on 04/12/2019 Helix Pro (Part B) Page n. 10/11 Replaced revision:3 (Dated: 07/06/2019) Point 3 Substances in Candidate List (Art. 59 REACH) On the basis of available data, the product does not contain any SVHC in percentage greater than 0,1%. Substances subject to authorisation (Annex XIV REACH) None Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012: None Substances subject to the Rotterdam Convention: None Substances subject to the Stockholm Convention: None Healthcare controls

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Acute Tox. 4	Acute toxicity, category 4
Skin Corr. 1B	Skin corrosion, category 1B
Eye Dam. 1	Serious eye damage, category 1
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
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Helix Pro (Part B)

Revision nr. 4

Dated 04/12/2019

Printed on 04/12/2019 Page n. 11/11

Replaced revision:3 (Dated: 07/06/2019)

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- 6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament

- Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
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- 11. Regulation (EU) 2016/918 (VIII Atp. CLP) of the European Parliament
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- ECHA website

Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

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Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

01.